UNITED BOLTEN BEADS LIMITED

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## 1. Hydrocarbon Resin, Paraffin Wax and Titanium Dioxide for Road Marking Paint

a. C5 Resins Typical Properties

| Item | Color, (50\% in <br> Toluene), Ga | Softening Point <br> $(\mathbf{R \& B})^{\circ} \mathrm{C}$ | Acid Number <br> $(\mathrm{KOH} \mathbf{~ m g / g})$ | Heat Resistance <br> $\left(3 \mathrm{~B} @ 180^{\circ} \mathrm{C}\right), \mathrm{Ga}$ |
| :---: | :---: | :---: | :---: | :---: |
| C 5 Resin | $3-5$ | $95-105^{\circ} \mathrm{C}$ | 1.0 max | $5-7$ |

C5 Resins are m-piperylene based aliphatic resin with a unique combination of light color, low odor and low melt viscosity designed for Hot melt road marking paint.

Outstanding affinity for pigments / Good heat and UV stability
Good fluidity / High drying rate / High abrasion performance

## b. Paraffin Wax

| Item | Melting Drop <br> Point $\boldsymbol{\circ}^{\circ} \mathbf{C}$ | Oil Content , \% | Viscosity at <br> $\mathbf{1 5 0}$ | Volatile at $\mathbf{1 0 0 ^ { \circ }} \mathbf{C}$ | Volatile at $\mathbf{1 5 0} \mathbf{0}^{\circ} \mathbf{C}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| PE Wax | 108.8 | 10.1 | 1.0 max | 0.8 | 9.54 |

## c. Titanium Dioxide

## 2. Recommended Formula Of Road Marking Paint

| Item | C5 resin | Crude <br> CaCo3 | Micro <br> CaCO3 | TiO2 | Quartz <br> Sand | Beads | DOP | PE | EVA |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ratio (\%) | 14.5 | 20 | 23.3 | 4 | 20 | 15 | 1.1 | 1.6 | 0.5 |

## 3. Technical Support

Road marking paint formula adjustment
Paint flow ability, compression strength and whiteness testing

## 4. Packaging And Storage

Packaging are available both in 25 Kg multi-ply paper bags and 500kg bags.

All resins with a low softening point present a risk of solidifying, which increases in hot weather. Therefore for softening points of less or equal to $100^{\circ} \mathrm{C}$, we recommend :

Avoid storage for prolonged period ;
$\star$ Storage in a cool ( $25^{\circ} \mathrm{C}$ max), ventilated area, out of sunlight.

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